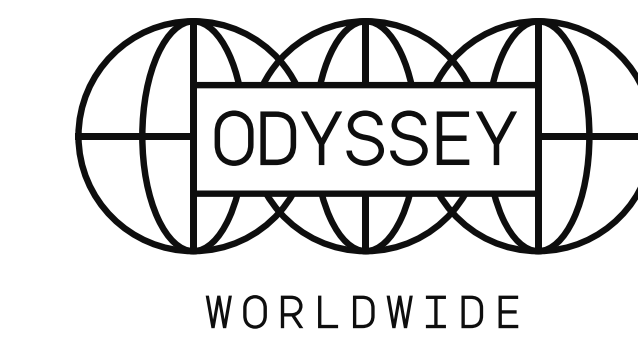


ODYSSEY[®]

GULLWING FITTING INSTRUCTIONS

START HERE

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FREMANTLE, AUSTRALIA
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Welcome



Welcome to your Gullwing window installation journey.

This guide contains the specific information and step-by-step process for successfully installing your new Gullwing window. The installation process requires patience and attention to detail, but with proper preparation and the right approach, you'll achieve a professional result.

Your Gullwing window represents a significant upgrade to your vehicle's functionality and adventure capability. The hinged design provides excellent ventilation and easy access while maintaining weather protection and security.

This installation should be approached methodically, taking time to understand each step before proceeding. We've designed this process to be achievable by someone with basic mechanical skills and the right tools.

Let's begin transforming your vehicle's accessibility and comfort.

If you require any assistance along the way, please email us at workshop@odysseyfitouts.com.au and the team will be happy to help!

Thank you for supporting our small business and enjoy your build!

REQUIRED TOOLS

- Plastic trim removal tools (various sizes)
- General purpose clamps × 4 minimum
- Socket set with metric sizes
- 4mm Allen Key or Hex Bit for screwdriver
- Clean rags and cloths
- Degreasing solvent
- Plastic scraper or putty knife

IMPORTANT



To avoid damaging the vehicle, do not use any metal tools or blades at any point in this process. Only use plastic trim tools for removal and installation.

MATERIALS REQUIRED

- Automotive grade sealant for bolt holes
- Clean installation environment
- Drop sheets or protective covering
- Safety equipment (gloves, eye protection)



BEFORE YOU BEGIN

Ensure you have adequate workspace around the vehicle and good lighting.
The installation should be completed in dry conditions to prevent water ingress during the process.

REQUIREMENTS

INSTALLATION PROCESS



REMOVE OLD WINDOW

1. Pull off pinch weld on the inside of the old window.
2. Remove/pop-off the 4 metal clips using plastic trim tools.
3. Using a plastic trim tool, carefully break the mastic seal between the window frame and the car body. Work slowly around the entire perimeter.
4. Close the window, and push on one corner until the frame begins to pull away from the body of the car, then you can remove the window entirely.
5. Clean up and remove all mastic residue from the window aperture using plastic scrapers and degreasing solvent.



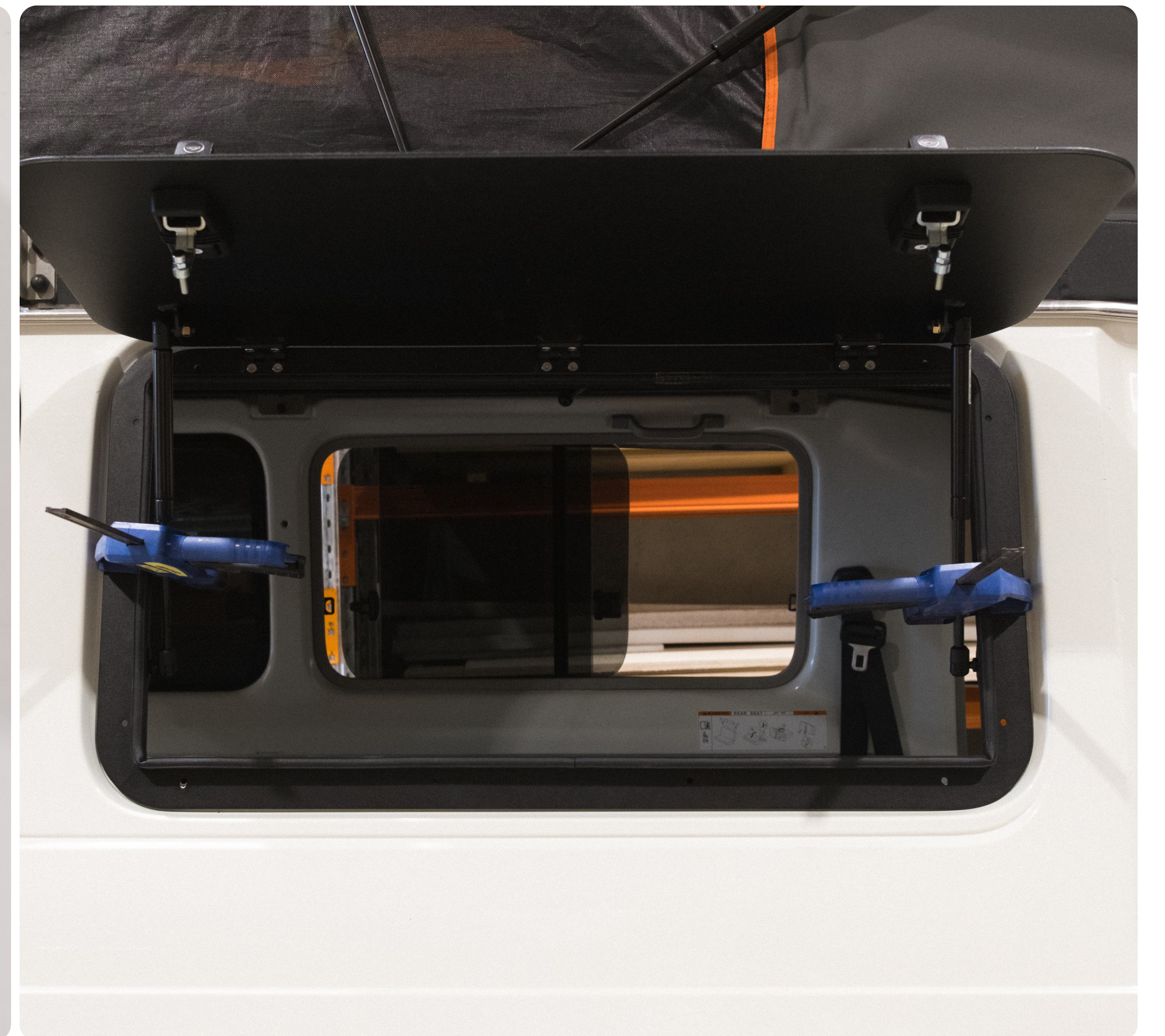
INSTALLATION PROCESS



FITTING GULLWING WINDOW

Your new gullwing window comes assembled and mounts using a precision clamping system.

1. Remove the clamping plates from the product (it ships with the clamping plates attached to the relevant location where they will be re-installed during the fitting process).
2. Fit the window in place using 2 clamps on either side to hold it in position (these are your general purpose clamps, not the product's mounting clamps).



INSTALLATION PROCESS



FITTING GULLWING WINDOW

3. Position the window carefully using packers/shims to ensure proper alignment. Use a measuring tape or ruler to check the distance from the window frame to fixed reference points on both left and right sides – measurements must be equal to ensure the window is centred.
4. Starting from either the top or bottom, bolt the clamps in place.

NOTE: Ensure you put a small amount of sealant in the bolt holes before tightening. The window itself has a neoprene seal so there is no need to use sealant around the window frame itself.

5. Clean up any excess sealant immediately while still wet.
6. Double-check positioning measurements before final tightening – adjustment becomes difficult once clamps are fully secured.
7. Remove the temporary clamps used in step 2.
8. Fit remaining clamps and plates following the same process.



INSTALLATION PROCESS



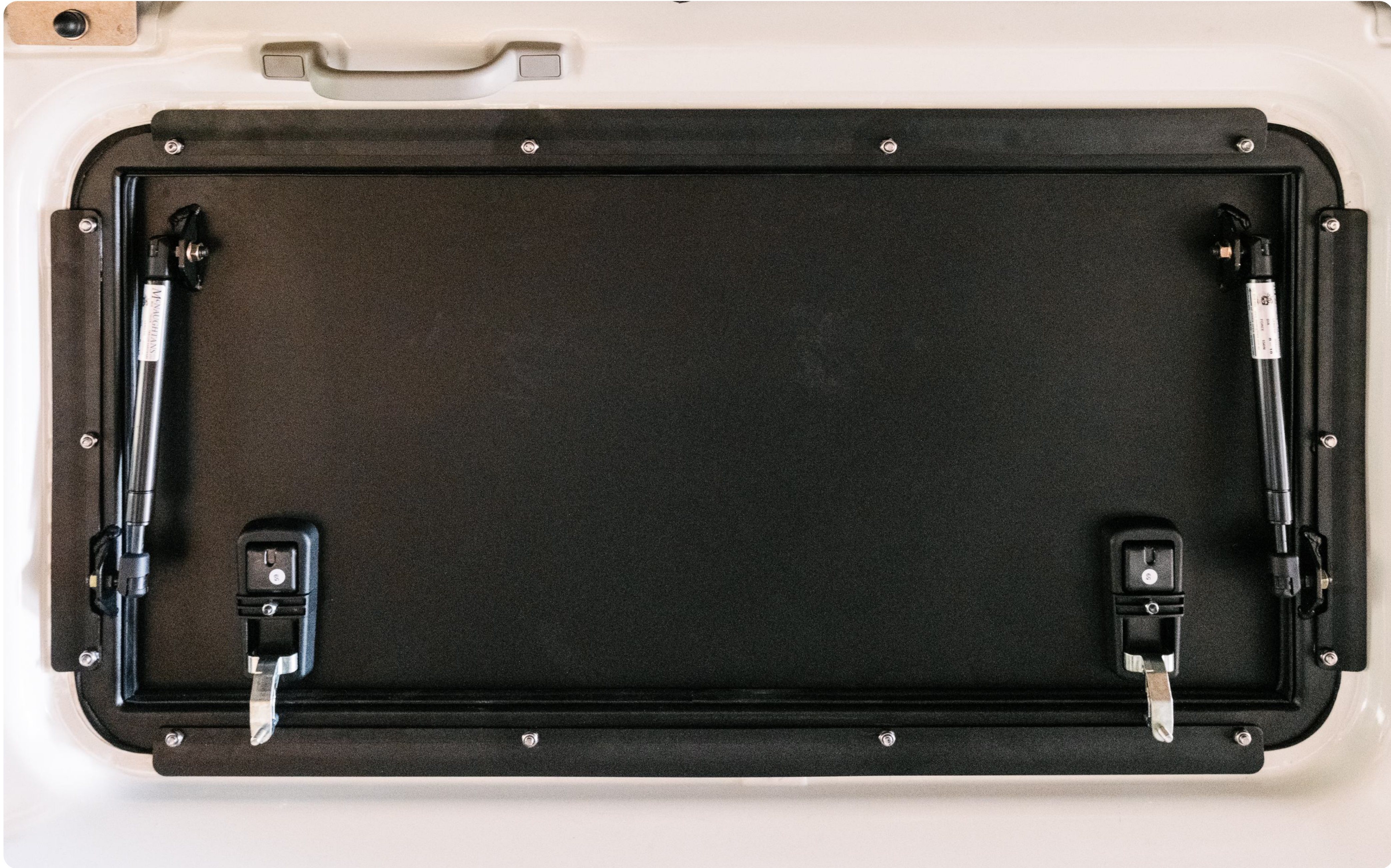
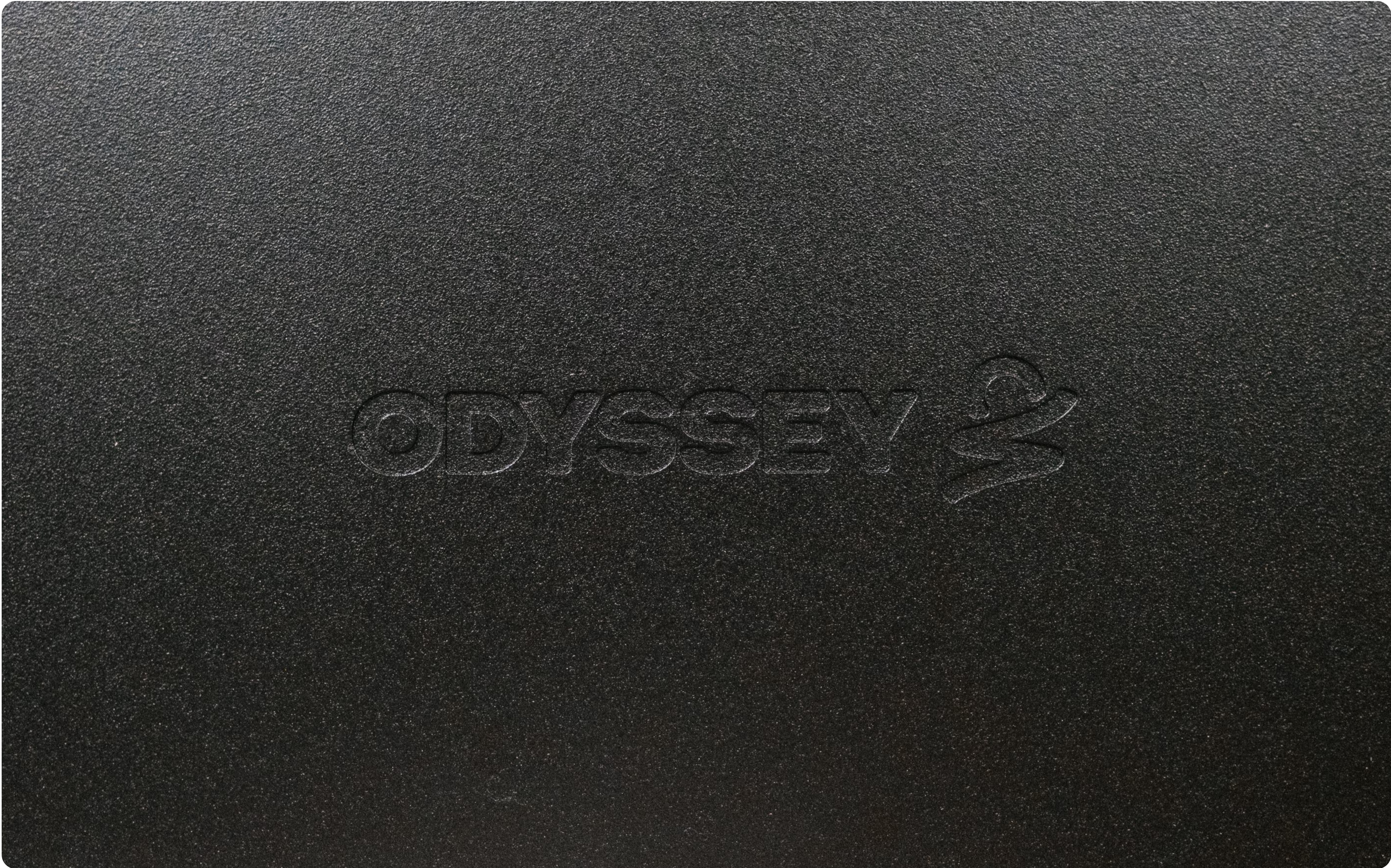
FITTING GULLWING WINDOW

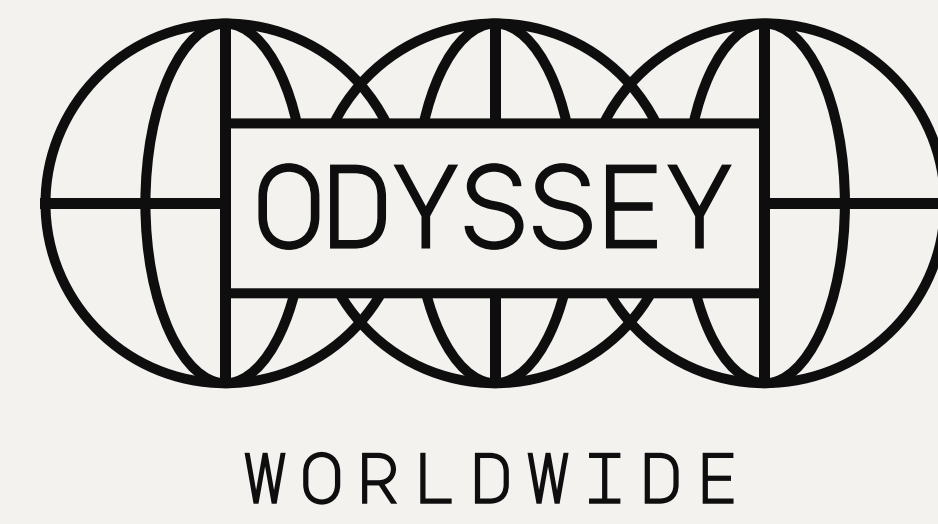
Your new gullwing window comes assembled and mounts using a precision clamping system.

9. We have adjusted the compression latches to the correct tension in the workshop, however, you may need to make small adjustments to ensure the window closes with even pressure around the perimeter.
10. **Final Check:** Test the window operation several times to ensure smooth opening and closing. Check all seals are properly seated and there are no gaps in the weather protection.



THE RESULT

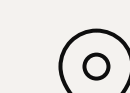




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